



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7703

Job Sheet 170485-C



Part No: 647.7703

Job Qty: 15 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea		2/8/18	0.00	0.00	Start Up Large Fab-1		DYC 18/10/15
110	Packaging	15 pcs		2/8/18	0.00	0.00	Packaging1		DYC 18/10/15
120	Large Fab	15 pcs		2/8/18	0.00	5.93	Large Fab 4		DYC 18/10/16
130	QC	15 pcs		2/8/18	0.00	0.00	QC9		EL
140	QC	15 pcs		2/8/18	0.00	0.00	QC5		EL
150	Outsource	15 pcs		2/8/18			GRO002-VC	10	
160	Packaging	15 pcs		2/8/18	0.00	0.00	Packaging2		DYC 18/10/16
170	QC	15 pcs		2/8/18	0.00	0.00	QC5		38
180	SprayPaint	15 pcs		2/8/18	0.00	0.86	Spray Paint		AS 18-10-31 DAS
190	QC	15 pcs		2/8/18	0.00	0.00	QC14		NOV 02 2018 68
200	Packaging	15 pcs		2/8/18	0.00	0.00	Packaging3-1		NOV 05 2018 9-89
210	QC21-SA	15 Ea		2/8/18	0.00	0.00	QC21		DAS 21 NOV 05 2018

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 8.35" ***

Descriptions: 150 - Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread

180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG 5094268

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7712	Strut Tube	15 Ea (1 ea)	90-Start up Operation	5043554(3)
647.7713	Strut Thread	15 Ea (1 ea)	90-Start up Operation	5033581(2) 5054793 (10)
647.7714	Strut Tube	15 Ea (1 ea)	90-Start up Operation	5043566(1) 5063803 (14)
				5064757 (5)
				5001751 (10)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.7712	15	48	0
	647.7713	15	47	0
	647.7714	15	15	0





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PURCHASE ORDER **PO041372**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041372

PO Date: 10/18/18

Due Date: 10/24/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181401	647.7702	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P- 416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	-	10/24/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
2	170485-C	647.7703	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P- 416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	-	10/24/18	15 pcs	0 pcs	15 pcs	\$6.00/pcs	\$90.00

Grand Total: \$162.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(013657-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013657 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
23-Oct-2018		Aman		041372 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	647.7702 ✓ Rev.	647.7702 CADMIUM IAW QQ-P-416F CLASS 1 TYPE II 0.0005" NOTE- CAD SHOULD NOT BE TOO THICK AROUND THREAD	CADMIUM CH	12	12 ✓	0	0	0
2	647-7703 ✓ Rev.	647-7703 CAD PLATE IAW QQ-P-416F CLASS 1 TYPE II NOTE- CAD SHOULD NOT BE TOO THICK AROUND THREAD	CADMIUM CH	15	15 ✓	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

